UPC 2.0 PIP

TECHNICAL DATA SHEET & SPRAY GUIDELINES **ESR-3805 | CCRR-0345**

UPC 2.0 PIP CLOSED CELL SPRAY FOAM Summer & Winter Blends Available

UPC 2.0 PIP is a two-component, medium-density, one-to-one by volume spray applied polyurethane foam system. UPC 2.0 system consists of an "A" component (ISO) and a blended "B" component (Resin) in separate drums. UPC 2.0 PIP system utilizes HFO blowing agents.

Physical Properties					
Core Density	ASTM D1622	1.7 pcf ± 0.10	**Shear Strength**	ASTM C273	45 psi
R-Value @ 1"	ASTM C518	7.0	**Tensile Strength**	ASTM D1623	50 psi
Water Vapor Permeance	ASTM C355	0.96 @ 1.5 inch	**Air Permeance @ 1"**	ASTM E2178 @ 75 PA	< 0.02 L/sm²
Water Resistance	AATCCTM 127-2014	Pass	**Dimensional Stability**	ASTM D2126	-20°F: N/C | 158°F @ 100%RH: <0.5%
Closed Cell Content	ASTM D1940	93%	**Compressive Strength**	ASTM E1621	35 psi
ASTM c1029 Approved			**Shelf Life**	6 months when stored between 50°F - 75°F	
Intertek Certified Clean Air Gold: Conforms to California Department of Public Health (CDPH) Standard Method v1.2: Private Office and School Classroom				CDPH 01350 v1.2: PO, SC, R for VOC emissions and formaldehyde	

Liquid Properties	A SIDE: PMDI Isocyanate	B SIDE: UPC 2.0 Resin
Color	Brown	Light Amber
Viscosity (Brookfield cps) @ 77°F	200 ± 30	650 ± 100
Specific Gravity	1.24	1.23
Mixing Ratio (volume)	1:1	1:1

Fire Test Results								
Flammability	ASTM E84 @ 4"				25 Flame Spread | 165 Smoke Development			
Large Scale Fire Testing: Ignition Barrier	NFPA 286 Appendix X				PASS: NO COATING			
Large Scale Fire Testing: Thermal Barrier	NFPA 286*				PASS: 18 Wet Mils DC 315 or 14 Wet Mils No-Bum			
Reactivity Profile								
Cream Time	3-4 seconds	**Gel Time**	8-10 seconds	**Tack Free**	30 seconds	**End of Rise**	30 seconds	

• See Intertek CCRR-0358 for additional instructions or consult with UPC's Technical Department for details at 203-760-0025.

PROCESSING PARAMETERS

Pressure (Dynamic)
• 1000-1400 psi, depending on mix chamber

Machine Temperature
• A Side: 100°F to 140°F (38°C to 60°C)
• B Side: 100°F to 140°F (438°C to 60°C)

Hose Heat Temperature
• 105°F to 125°F (41°C to 52°C)

Substrate Temperature
• UPC 2.0 PIP Summer: 80°F to 140°F (27°C to 60°C)
• UPC 2.0 PIP Regular: 60°F to 90°F (16°C to 32°C)
• UPC 2.0 PIP Winter: 25°F to 60°F (-4°C to 16°C)

Drum Temperature
• A Side: 50° to 75°F (10°C to 24°C)
• B Side: 50° to 75°F (10°C to 24°C)

MAXIMUM PASS THICKNESS: 6 INCHES
• Optimal temperature and pressure settings are affected by the equipment being used, as well as ambient and substrate temperatures.
• Important: Many factors affect yield, including substrate temperature, substrate type, and pass thickness. Multiple passes will signifcantly reduce yield. Larger mixing chamber sizes and higher pressure settings will also reduce yield.

PROCESSING INSTRUCTIONS - READ CAREFULLY

Agitation	DO NOT agitate.
Drum Temperatures & Recirculation	DO NOT RECIRCULATE. Starting chemical temperatures in the drums should be between 50°F-75°F for both the A Side & B Side drums. Use laser thermometer or inlet temperature gauge to measure drum temperature (A Side drum should NEVER be warmer than B Side drum). If drum is below 50°F, then slowly raise temperature with warming blanket or heated storage. NEVER super-heat with portable heater. If drum is too hot then blowing agent will boil off.
Substrate Condition	Substrate must be clean, dry, and moisture content <19%. Substrate temperature should be >5°F above dew point. When substrate temperature is below 45°F, pre-heating the building may be necessary. When heating concrete or metal substrate with portable heaters, only heat to 50°F, otherwise condensation may form. Never use portable propane heaters. When substrate temperatures are above 80°F and below 30°F, switch to summer or winter blends accordingly.
Contamination	B Side is sensitive to contamination from other products. Never combine this product with any other product and never combine open cell with closed cell products. Transfer pumps must be properly cleaned between product.
Spray Technique	Spray up and down approximately 18" from surface. The farther away you spray, the colder the chemical will be when reaching substrate. Layering will reduce yield, but make spray smoother. When substrate temperature is below 35°F, may need ½" priming layer to improve adhesion.
Metal | Concrete Applications	When applying on metal or concrete you may need a ½" priming layer. Increase temperatures by 2°F-5°F to account for heat loss from these surfaces.
Max | Min Pass Thickness	Max pass thickness is 6". If the foam is applied too hot or too thick, foam will overheat and may have a burnt or "fishy" odor, cause future shrinkage, or possibly lead to fire hazard (including spontaneous combustion). Second layer may be applied after first layer is hard to the touch.
Proper Temperature Setting	As a general rule of thumb, the hose temperature is the most important setting and should be set first. The A Side is set 2°F-5°F higher than the hose. The B Side is set 2°F-5°F higher than the A Side. IMPORTANT: Core temperature should never exceed 250°F. If ambient conditions are hot and dry, all temperatures may be set the same.

PROCESSING INSTRUCTIONS (CONTINUED)

High Altitude	At higher elevations, A Side & B Side temperatures may have to be set the same as the hose.
Heated Hose	A poorly insulated hose may not be able to maintain adequate hose heat and drastically change required temperature settings on primary heaters. Never increase hose temperature above 145°F - you can burn the hose.
Maximizing Yield | Dialing-In Temps	Dozens of factors affect yield, but properly dialing in temperatures and number of layers is critical. Ideal core temperature should be 240°F-260°F; this is the yield sweet spot (use a digital meat thermometer to test the core temperature). DO NOT exceed 270°F. For experienced sprayers, start temperatures cold enough that the rising foam sags slightly, then increase 5°F at a time until sagging stops. Many thin layers will reduce yield significantly.
Pressure Settings	Air pressure settings to the gun for 01 mix chamber should be @100 psi, for 02 @ 125 psi. Higher fluid pressure settings create more mist and require greater distance from the cavity, resulting in more overspray. Higher pressure will generally lower yield. As a rule of thumb, you should practice spraying as close to 1000 psi as practical.

TROUBLESHOOTING GUIDE

Delamination	If foam delaminates from substrate, it may be from cold substrate. Apply an initial ½" priming layer to improve adhesion. Another cause may be excess moisture in substrate; try reducing A Side temperatures by 5°F-7°F to reduce ISO reactivity. Spraying over uncured foam may also cause delamination.
Blistering	If there are voids and blisters behind foam, it may be from too much moisture in substrate. Apply a flash layer pass to the substrate, then apply regular pass as normal. If spraying on metal and blisters form, try increasing thickness of initial pass (no less than ½").
Elongated Cell Structure	If the foam has stretched or elongated cells, then it is likely too hot. Try reducing all temperatures by 5°F.
Large Cell Structure	If the foam consistently has a large cell structure, the B Side resin may be contaminated with open cell resin, or the mix chamber may be contaminated or worn out.
Crunchy or Gummy	If foam is crunchy and amber in color, then foam maybe ISO rich and off-ratio. If "gummy" consistency, then foam maybe be resin rich. Check equipment. Cured foam should be snappy in consistency when broken apart.
Chalky | Brittle	If foam is chalky or brittle, then foam is too hot. Lower all heaters by 5°F-7°F. If problem does not resolve, lower temperature by another 5°F and repeat.
Curing Too Fast	If the closed cell is curing too fast, then it is too hot and could result in future cracking. Lower temperatures by 3°F or as needed.
Curing Too Slow	If the closed cell is curing too slow, then it is too cold and you may see a narrow spray pattern. Raise temperatures by 5°F-7°F or as needed.
Gun is Clogging Often	If the mixing chamber needs constant cleaning, then foam may be too hot. Lower temperatures by 3°F-5°F or as needed. Also check gun air settings.
Poor Yield	Many factors affect yield, including low substrate temperature, metal or concrete substrates, thin layers, larger mixing chamber sizes, higher pressure settings, and off-ratio foam. If temperatures are dialed-in too cold, then lack of heat will generate poor chemical reactivity and poor yield (see *Drum Temperatures* & *Maximizing Yield* under **Processing Instructions**). Check chemical expiration.
Pulls Away from Studs	If foam pulls away or "shrinks" from studs over time, then it was applied too hot, too thick, or second layer was applied over hot foam.
Important	Minimum drum temperature of 50°F is necessary to bring viscosities of A Side & B Side in alignment to prevent off-ratio foam and increase yield; setting chemical temperatures above recommendations may result in B Side frothing. If the B Side drum is over 85°F, then the blowing agent may boil and cause a pressure imbalance in the proportioner.
Frothing	UPC 2.0 PIP contains a dissolved blowing agent. If the B Side drum is overheated or excessively agitated, the chemical may froth out. Using winter formula in summer temperatures may also contribute to frothing or a pressure imbalance in the proportioner.

Cautions and Recommendations

UPC 2.0 PIP is designed for installation in most standard construction configurations using common materials such as concrete, metal, and wood products. The foam should not be used when the continuous service temperature of the substrate is >180°F. Foam plastic installed in walls or ceilings may present a fire hazard unless protected by an approved, fire-resistant thermal barrier with a finish rating of not less than 15 minutes as required by building codes. Rim joists/header areas in accordance with the IRC® and IBC® may not require additional protection. Foam plastics must also be protected against ignition by code-approved materials in attics and crawl spaces or as code approved alternatives apply.

As with all SPF systems, improper application techniques should be avoided and any defective product replaced with properly installed materials. Examples of improper application techniques include, but are not limited to: excessive application thickness, off-ratio material, and spraying into or under rising liquid foam. Additionally, off-ratio materials can result in offensive odors that may not dissipate. It is the responsibility of the applicator to understand how their equipment works.

Jobsite Warnings

Applicators should ensure the safety of the jobsite and construction personnel. SPF insulation is combustible and appropriate signs shall be posted warning that all "hot work" such as welding, soldering, and cutting with torches should not take place until a thermal barrier or approved equivalent is installed over any exposed polyurethane foam.

Contractors should communicate with other trades working in proximity to the spray application area. Appropriate warning signs must be posted at each entryway, clearly indicating that spray foam activity is in progress and that proper respiratory protection is required for entry. Non-SPF personnel and occupants should be vacated from the building during the application of SPF. Proper ventilation during spraying and afterwards at minimum 10 air changes per hour. **Re-Entry:** Ventilate for 2 hours before personal protective equipment is no longer required for trades and inspectors. **Re-Occupancy:** After 24 hours of continuous ventilation, building may be reoccupied.

Health and Safety Information

Before working with this product, you must read and become familiar with available information, including the Safety Data Sheet (SDS), regarding the risks, proper use and safe handling. All contractors and applicators must use appropriate respiratory, skin and eye Personal Protective Equipment (PPE) when handling and processing spray foam systems.

Refer to the Center for the Polyurethanes Industries (CPI): *Guidance for Developing a Written Respiratory Protection Program, Guidance on Best Practices for the Installation of Spray Polyurethane Foam,* and *Spray Foam Product Stewardship Guidance*, available at www.spraypolyurethane.org and www.upcfoam.com.

Shelf Life and Storage

UPC 2.0 PIP has a shelf life of approximately six months from the date of manufacture when stored in original, unopened containers at 50°F-75°F. This material should be stored in a secure location and never in direct sunlight. Storage temperatures above the recommended range will shorten shelf life.

Vapor Retarder

When installed at a minimum of 1.5-inch, UPC 2.0 PIP is considered a Class II vapor retarder. Consult with local code officials for specific requirements. Climate zone tables are available in current IBC® and IRC® publications.

DISCLAIMER: Please read all information in the general guidelines, Technical Data Sheets, Application Guide and Safety Data Sheets before applying material. UPC products are for professional use only and preferably applied by professionals who have prior experience with UPC products or have undergone training in application of UPC products. Published technical data and instructions are subject to change without notice. Contact your local Universal Polymers representative or visit our website for current technical data and instructions. All guidelines, recommendations, statements, and technical data contained herein are based on information and tests we believe to be reliable and correct, but accuracy and completeness of said tests are not guaranteed and are not to be construed as a warranty, either expressed or implied. It is the user's responsibility to satisfy himself, by his own information and tests, to determine suitability of the product for his own intended use, application and job situation. User assumes all risk and liability resulting from his own use of the product. We do not suggest or guarantee that any hazards listed herein are the only ones that may exist. Neither seller nor manufacturer shall be liable to the buyer or any third party for any injury, loss or damage directly or indirectly resulting from use of, or inability to use, the product. Recommendations or statements, whether verbal or in writing, other than those contained herein shall not be binding upon the manufacturer, unless in writing and signed by a corporate officer or the manufacturer. Technical and application information is provided for establishing a general profile of the material and proper application procedures. Test performance results were obtained in a controlled environment and Universal Polymers makes no claim that these tests or any other tests, accurately represent all environments. UPC is not responsible for typographical errors.